SESLHD PROCEDURE COVER SHEET



Confined Spaces Risk Management
Procedure
SESLHDPR/274
August 2021
High
National Safety and Quality Health Service Standard: Standard 1 – Clinical Governance
NSW Health - Work Health and Safety : Better Practice Procedures PDR2018_013 – Section 4.5 Risk Management
ISO 45001:2018 – 6.1.2 Hazard Identification and assessment of risks and opportunities
August 2023
N/A
Director, People and Culture
Elizabeth.lyon@health.nsw.gov.au
Ian Beard, Health Safety Advisor Health Safety and Wellbeing
Rosanna Martinelli Head of Health Safety & Wellbeing rosanna.martinelli@health.nsw.gov.au
Health Safety and Wellbeing
Confined Space, Confined Spaces; Permit to Work; Critical risk;
To inform managers and workers of how to identify and manage the risks associated with working in confined spaces.



Health Safety and Wellbeing - Confined Spaces Risk Management

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1. POLICY STATEMENT

This procedure applies to the planning, managing and maintaining of safe entry and work within confined spaces. All SESLHD facility managers, engineering/maintenance managers and workers are required to follow this procedure and manage the risks associated with working in confined spaces.

All entry or work in a confined spaces is categorised as a critical and high risk activity. There is a requirement for specific planning, risk assessment, management and implementation of controls in to minimise the risk to as far as reasonably practicable. Where possible the need to enter or work in a confined space must be avoided.

2. BACKGROUND

Effective and safe systems of work must be implemented and followed for critical and high risk activity. The Model Code of Practice - Confined Spaces, and AS/NZS 2865:2001 Safe Working in a Confined Space are underpinning this procedure. It is a standard practice to use external contractors for working in confined spaces.

This procedure covers:

- a) Determining competent persons
- b) Identifying confined spaces
- c) A Confined Spaces Register
- d) Completion of Risk Assessments
- e) Completion of Safe Work Method Statement
- f) Issuing of Confined Spaces Entry Permit
- g) Developing and implementing Risk Controls
- h) Developing and implementing Emergency Procedures.

3. DEFINITIONS

Refer to Appendix A – Definitions

4. RESPONSIBILITIES

4.1 Chief Executive:

• Ensure effective systems and processes are in place to identify, manage and minimise health safety and wellbeing risks to as low as reasonably practicable.

4.2 Facility Managers:

- Providing adequate resources to manage, implement, monitor and maintain this
 procedure and effectively manage any associated risks.
- Maintain a comprehensive understanding of this procedure, the Model Code of Practice Confined Spaces, and AS/NZS 2865:2001 Safe Working in a Confined Space
- Report all incidents, injuries, risks, issues and concerns related to working in confined spaces, in the IMS+ reporting system and to their manager.

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4.3 Engineering/Maintenance Managers:

- Consultation with workers who are involved in carrying out work in or near a confined space during the process of identifying hazards, assessing risks and implementing control measures.
- Emergency procedures including first aid and communication systems are in place prior to work commencing in or around the confined space
- A confined space register is in place for the facility and is up to date
- Ensuring all confined spaces are adequately signposted
- Complete in writing and issue Confined Spaces Entry Permits
- Risk assessment, safe work methods and emergency plans are completed before issuing an entry permit
- All workers who carry out work in confined spaces are provided with training from a Registered Training Organisation
- Refresher training is provided to workers every two years. Records of all training provided to workers in relation to confined space work must be kept according to the Health Safety and Wellbeing record keeping requirements
- Personal protective equipment (PPE) provided for confined space work, first aid or emergency rescue are maintained in good working order
- Maintain comprehensive understanding of this document and the Model Code of Practice Confined Spaces, and AS/NZS 2865:2001 Safe working in a Confined Space
- Report all incidents, injuries, risks, issues and concerns related to working in confined spaces, in the IMS+ reporting system and to their manager.

4.4 Relevant Workers comply Health Safety and Wellbeing procedures and ensure:

- They do not enter a confined space, until an entry permit and its listed controls are in place
- That they comply with the agreed entry permit and follow all safety instructions.
- That they undertake Nationally Recognized Training for working in confined spaces to be deemed a competent person
- They are aware of local arrangements for first aid and emergency procedures before commencing work in and around a confined space
- Report all incidents, injuries, risks, issues and concerns related to working in confined spaces, in the IMS+ reporting system and to their manager.

4.5 Other Persons Conducting a Business or Undertaking (PCBU):

- Prior to the commencement of work, provide the engineering/maintenance manager with evidence that they have completed the Nationally Recognized Training for working in confined spaces, including enter and work in a confined space, work in accordance with an issued work permit, conduct hazard analysis, gas test atmospheres
- Where relevant also demonstrate evidence of training in firefighting equipment, performing cardiopulmonary resuscitation, operating breathing apparatus, and undertaking confined space rescue

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- Provide a copy of work specific risk assessment, safe work methods and emergency plans to the engineering/maintenance manager prior to entry to a confined space
- They do not enter a confined space, until an entry permit and its listed controls are in place
- On completion of work, ensuring any confined space entrance is tidy, clean, locked, all personnel accounted for and the key is returned to the engineering service/maintenance service
- All personal protective equipment that is required to undertake work and that could be used in emergency situation to be brought onsite and be available before entering into confined space
- Have a comprehensive understanding of this document and the Model Code of Practice Confined Spaces, and AS/NZS 2865:2001 Safe working in a Confined Space
- Report all incidents, injuries, risks, issues and concerns related to working in confined spaces, in the IMS+ reporting system or to their manager.

5. PROCEDURE

The general steps

- a) Determining competent persons
- b) Identifying confined spaces
- c) A Confined Spaces Register
- d) Completion of Risk Assessments
- e) Completion of Safe Work Method Statement
- f) Barricades and Signage
- g) Issuing of Confined Spaces Entry Permit
- h) Developing and implementing Risk Controls
- i) Developing and implementing Emergency Procedures.

5.1 Competent persons

All workers with work activities related to confined spaces must be trained in confined space entry in order to be deemed a competent person and competent to perform those activities.

The training must be from a Registered Training Organisation (RTO) accredited to deliver the below specific units of competency:

- RIIWHS202E Enter and work in a confined space
- MSMPER205 Enter confined space
- MSMPER200 Work in accordance with an issued permit
- MSMWHS201 Conduct hazard analysis
- MSMWHS217 Gas test atmospheres
- MSMPER300 Issue work permits
- HLTAID009 Perform cardiopulmonary resuscitation
- MSMWHS216 Operate breathing apparatus
- PUASAR025 Undertake confined space rescue

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MSMPER202 - Observe permit work

Engineering manager and maintenance manager must complete the following additional units of competency:

MSMPER300 - Issue work permits

5.2 Identifying confined spaces

Based on Appendix B – How to determine a Confined Space, the definition of a confined space, the engineering manager/maintenance manager is to ensure all confined spaces are identified by engaging an external qualified provider. Confined spaces are determined in accordance with Appendix B – How to determine a Confined Space and not because work is performed in a small space.

To assist with identifying confined spaces, listed below, are common work areas that may meet the definition of confined spaces based on known risks:

- Vats.
- Tanks,
- Pipes,
- Flues,
- Chimneys,
- Silos,
- Containers,
- Pressure vessels,
- Underground sewers,
- Wet or Dry Wells,
- Shafts, Ducts
- Trenches, Tunnels, Pits or
- Other Similar Enclosed or Partially Enclosed Structures.

Refer to: Model Code of Practice Confined Spaces, and AS/NZS 2865:2001 Safe working in a Confined Space

5.3 A Confined Spaces Register

A confined space register will be maintained by engineering/maintenance manager and include the following requirements as a minimum:

- a) Inspect each area under the control of the facility to identify confined spaces
- b) Identify the potential hazards that workers may be exposed to when entering those confined spaces
- c) Conduct a risk assessment on each type of confined space and recommend the controls
- d) Emergency procedure for confined spaces

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e) Listing all control measures in an action plan format for reviewing effectiveness of control measures including the personal protective equipment inspections

The register must be reviewed annually by engineering manager/maintenance manager and updated as required with any addition, alteration, removal or change of environment, change to legislative requirements or as recommended by external qualified provider. The facility must ensure the register is accessible to the workers at the site.

5.4 Completing Risk Assessments

The engineering/maintenance manager is responsible to ensure all identified Confined Spaces have a risk assessment conducted by a competent person. The risk assessment must be completed for a particular job the workers are going to carry out prior to commencing work in or near a confined space.

The risk assessment must be kept for 28 days, or if a notifiable incident occurs in connection with the work to which the assessment relates, for 2 years after the notifiable incident occurs.

5.5 Completing Safe Work Method Statement

The engineering/maintenance manager is responsible to ensure all identified confined spaces have a Safe Work Method Statement documented by a competent person prior to work commencing in or around the confined space.

A copy of the Safe Work Method Statement must be retained for the duration of the work. If a notifiable incident occurs, the Safe Work Method Statement must be kept for at least two years from the date of the notifiable incident.

5.6 Barricades and Signage

Entry points to a Confined Space shall be clearly signed or, in the case of pits, marked around the pit opening.

Confined Spaces shall be identified in accordance with **Figure 1: Confined Spaces Identification** and display signage in accordance with the requirements of AS 1319 Safety Signs for the Occupational Environment.

Areas where it is not practicable to display and maintain signage as below will be identified with stencilled signage displaying "DANGER CONFINED SPACE ENTRY BY PERMIT ONLY".

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Figure 1

5.7 Issuing of Confined Spaces Entry Permit

Before workers can enter a confined space, an entry permit must be issued for the confined space and can only be issued by engineering /maintenance manager. The entry permit will record the communication and consultation between site management, supervisors and those carrying out the work. The entry permit will record the agreed risk controls and safety instruction and all persons listed on the permit for entry must be made aware of the permits risk controls by their manager or supervisor before commencing the work.

Refer to: Appendix D - Confined Spaces Entry Permit

5.7.1 Rules to issuing Entry permit

- Only issued by engineering /maintenance manager
- Must be issued for each entry into the confined space.
- Each permit only applies to one confined space and allows one or more workers to enter that space.
- The permit must be kept until the work is completed, or if a notifiable incident occurs, for at least 2 years after the confined space work to which the permit relates is completed.

5.8 Developing and implementing Risk Controls

There are a range of risk controls that can be implemented to reduce the risk to workers and others in relation to confined spaces. When conducting Risk Assessments and completing a Confined Spaces Entry Permits, the Confined Spaces Control Guide is to be used to help identify appropriate controls for the identified risks.

Refer: Appendix C - Confined Spaces Control Guide

Some risk controls are mandatory and must be implemented:

- Entry Permits (issued by engineering/maintenance manager)
- Isolation / lock out (all potentially hazardous services isolated prior to any person entering the confined space.)
- Safe atmosphere/safe oxygen level (airborne contaminants below their exposure standard, flammable gas or vapour is below 5% of its Lower Exposure Limit).
- Entry and exit procedures (to identify when workers are in the confined space)
- Safe Work Method Statement

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Signs and barricades (to restrict access to unauthorized persons)

5.8.1 Information, instruction and training

All competent persons must undertake appropriate National Recognised training. Refer to: 5.1 competent persons.

5.8.2 Maintenance and inspection of personal protective equipment

Personal Protective Equipment (PPE) should be maintained in accordance with manufacture's requirements. PPE should be inspected prior to use and scheduled inspection in accordance with manufacture's requirements.

5.9 Restricted Access to Confined Spaces (Security)

Coordinators/Supervisors will ensure that confined spaces are secured, as far as is reasonably practicable, to prevent unauthorised or inadvertent access. Confined space access points shall be fitted with lids or covers that are locked or secured with devices requiring tools to remove, or through their physical size or weight can only be removed by authorised persons. Devices used to secure confined spaces should not introduce additional hazards.

5.10 Developing and implementing Emergency Procedures

Emergency and communication procedures must be in place as part of the conditions of issuing a Confined Space Entry Permit. The emergency procedures need to be completed each time a Confined Space Entry Permit is issued.

The engineering/maintenance manager is responsible for consulting with workers in regard to the Confined Space Emergency Procedures and the Emergency Procedure template is used to record the emergency plan for that specific task and entry.

Refer: Appendix E – Confined Space – Emergency Procedure Template

6. AUDIT

Compliance with this procedure is audited through the Health Safety and Wellbeing Audit Program every two years.

7. REFERENCES

External

AS/NZS 2865:2001 Safe working in a Confined Space

Code of Practice - Confined Spaces (August 2019)

Code of Practice - Construction (August 2019)

Model Code of Practice Confined Spaces

Work Health and Safety Act 2011 No 10

Work Health and Safety Regulation 2017

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Internal

F126 - Health Safety and Wellbeing Record Keeping Matrix
PD2018 013 - Work Health and Safety: Better Practice Procedures
WHS Definition Dictionary

8. REVISION AND APPROVAL HISTORY

Date	Revision No.	Author and Approval
Jan 2013	0040	Updated by Peter Kuszelyk to reflect new WHS Act,
Jan 2013	ı	Regulations and Code of Practice.
Sept 2013	2	Revised by Peter Kuszelyk
Oct 2013	2	Approved by DET
Aug 2017	3	Desktop Revision and Links Update - John Parkinson,
Aug 2017	3	WHS Consultant
Dec 2017	3	Processed by Executive Services prior to publishing
April 2010	4	Document title changed – Catherine Johnson, WHS
April 2018	4	Consultant
		Updated by Jen Hartley and Pao-Chi Huang to reflect the
July 2020	5	current practice in line with WHS Act, Regulations, Code of
		Practice and MoH WHS audit.
Jul 2021	6	Minor review by Ian Beard. Updated hyperlinks, definitions
Jul 202 l	O	and terminology. Reformatted new appendices.
August 2021	6	Approved by Executive Sponsor.

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Appendix A - Definitions

Key Term	Definition		
Atmospheric Monitoring:	Means the continuous monitoring of oxygen levels for any variation and for presence of atmospheric contaminants (combustible or toxic).		
Breathing Apparatus:	Means a device that supplies breathable air for use in areas with high levels of airborne contaminants or irrespirable atmospheres (Self-contained breathing apparatus or self-rescuer)		
Confined Space:	 Means an enclosed or partially enclosed space that: is not designed or intended primarily to be occupied by a person; and is, or is designed or intended to be, at normal atmospheric pressure while any person is in the space; and is or is likely to be a risk to health and safety from: an atmosphere that does not have a safe oxygen level, or contaminants, including airborne gases, vapours and dusts, that may cause injury from fire or explosion, or harmful concentrations of any airborne contaminants, or engulfment 		
Competent Person:	A person who has acquired through training, qualification or experience the knowledge and skills to carry out the task		
Lower Exposure Limit (LEL):	In relation to a flammable gas, vapour or mist, means the concentration of the gas, vapour or mist in air below which the propagation of a flame does not occur on contact with an ignition source.		
Relevant Workers:	Means a worker who could enter or work in a confined space, or other workers who are not required to enter the confined space but could carry out related functions or emergency procedures.		

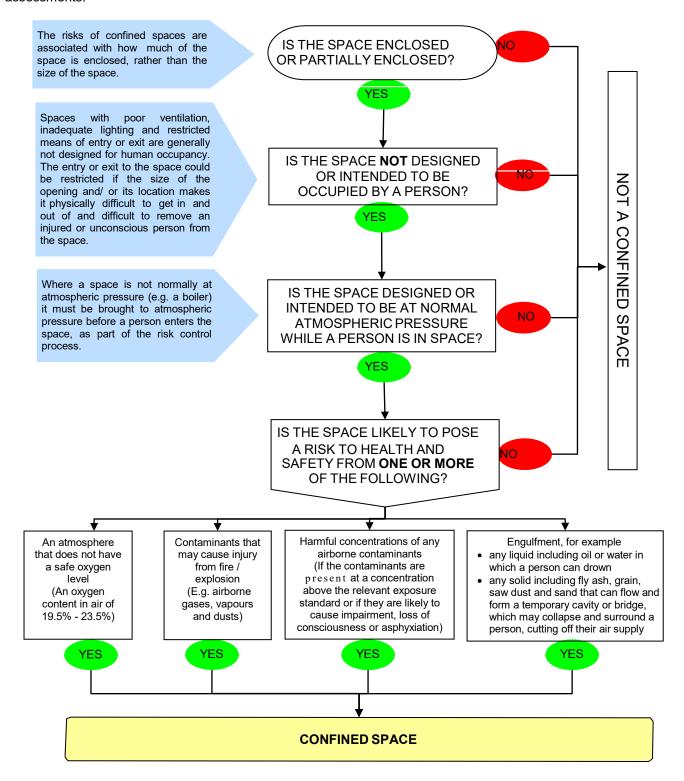
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Appendix B - How to determine a Confined Space

(Adapted from the Model Code of Practice 'Confined Spaces' Safe Work Australia)

Understanding the nature of a *confined space* and identifying it as such requires an ongoing appraisal of its **structure** and of **circumstances** when entering it. The same structure may or may not be a confined space and a space may **become** 'confined space' during work, for example when work activities can generate harmful concentrations of airborne concentrations. This potential should always be considered in risk assessments.





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APPENDIX C - Confined Spaces Control Guide

EXAMPLES OF HIERARCHY OF CONTROL				
Safety Measure	Explanation	Current Control	Required Control	
Elimination: Eliminate the source or task	Work carried out from outside the confined space by:			
	installing fixed or temporary cleaning devices for example spray balls using high-pressure hoses inserted through an access hatch to clean the inside of a tank			
	using remote cameras or a mirror attached to a probe for internal inspection of vessels			
	using remotely operated rotating flail devices, vibrators or air purges to clear blockages in silos			
	Using a hook, long-handled clasp or magnet on a string to retrieve an object dropped into a confined space.			
Substitution : Use a safer way of doing the task	Undertake work away from the confined space :			
, and the second	Can the time working in the confined space be			
	reduced by performing some of the task away			
	from the confined space			
	Review of tasks, tools and equipment to be used in the confined space.			
	·			
	I.e. Not welding in an area with flammable gas vapours.			
Isolation: Separate people or	Controlled access			
property from the confined space	Has area been restricted so unauthorised			
	persons cannot enter, i.e. locks, fencing			
	Lock out system / Isolate			
	Must be in place if the work includes any of the following potentially hazardous services :			
	the introduction of contaminants or conditions through piping, ducts, vents, drains, conveyors, service pipes and fire protection equipment			
	the activation or energising of machinery in the confined space			
	 the activation of plant or services outside the confined space that could adversely affect the space (for example heating or refrigerating methods) 			
	the release of any stored or potential energy in plant			
	the inadvertent use of electrical equipment			
	If liquids, gases or vapours could enter the confined			

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EXAMPLES OF HIERARCHY OF CONTROL				
Safety Measure	Current Control	Required Control		
Engineering: Use physical controls (such as plant /equipment) that	Testing system for oxygen levels and airborne contaminants			
eliminate or reduce the likelihood	Ventilation system to allow			
consequences occurring within confined spaces	oxygen levels to remain between 9.5% — 23.5% by volume			
	exposure to liquids, gases or vapours below 5% of its lower explosive limit (LEL)			
	Exhaust extraction system			
	Oxygen Alarms			
	Purging systems			
	Entry and exit – large enough for :			
	people wearing the necessary protective clothing and equipment			
	rescue of all people who may enter the confined space			
	safe means of access - fixed ladders, platforms, walkways etc.			
	Bridges and walkways to reduce risk of engulfing.			
Administration: Use safe work	Confined space entry permit			
practices, systems and training.	Confined space entry training			
	Confined space emergency procedures			
	Confined Spaces Authorising Officers			
	Safety signage, Warning Signs			
	Confined space risk assessments			
	Confined spaces register			
	Restricted access			
	Effective Communication System			
	Supervision			
	Safe Work Procedure			
	Emergency and Rescue Procedures			
	Fire Fighting Equipment			
	Training in emergency procedures for workers.			
Personal Protective Equipment	Respiratory protective equipment			
(PPE): Provide protective clothing and equipment for employees, supervisors and visitors. NB: items must be appropriate for the task/equipment being undertaken or operated.	Helmets, Gloves, Eye Protection, Footwear, Torch, etc.			

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APPENDIX D - Confined Space Entry Permit

General				
Location of work				
Description of work				
				
Control measures				
Isolation				
Space needs to be isolated from:				
	Location/meth	nod		
Water/gas/steam/chemicals				
Mechanical/electrical drives				
Auto fire extinguishing system	s			
Hydraulic/electric/gas/power Sludge/deposits/wastes				
oludge/deposits/wastes				
Locks and/or tags have been	Yes 🗖	No 🗖		
affixed to isolation points				
Atmosphere:				
The atmosphere in the confine	ed space has been	tested:		
Popult of tooto:				
Result of tests: Oxygen		%		
Flammable gases		% % LEL		
-		% LEL		
Other gases		4 4	,	
		ppm (less than	ppm)	
Other airborne contaminants:		ppm (less than	ppm)	
	-			
The conditions for entry are as	marked below:			
With supplied air breathing apparatus	Yes 🗖	No 🗖		
Without respiratory protection	Yes 🗖	No 🗖		
3. With escape unit	Yes 🔲	No 🗖		

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Hot work		
Area clear of all combustibles including atmosphere	Yes 🗖	No 🗖
Type of appropriate fire prevention equipment available:		
Suitable access and exit	Yes 🔲	No 🗖
Hot work is permitted	Yes 🗖	No 🗖
Personal protective equip	ment	
The following safety equipment m		
Respiratory protection	Туре	
Harness/lifelines		
Eye protection		
Hand protection		
Footwear		
Protective clothing		
Hearing protectors		
Safety helmet Communication equipment		
Other		
Other precautions		
Warning notices/barricades	Yes 🗖	No 🗖
All persons have been trained	Yes 🔲	No 🔲
Is continual air monitoring required	Yes 🔲	No U
Emergency response		
Procedures/Equipment		
Standby person		
Standby personnel requirements:		



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Authority to enter

Signed (person in

The control measures and precautions appropriate for the safe entry and execution of the work in the confined space have been implemented and persons required to work in the confined space have been advised of and understand the requirements of this written authority.

direct control):						
Date:	Time:					
This written authority is valid until:						
Date:	Time:					
Persons authorise	d to enter con	fined space				
I have been advis observed with the				s and pre	ecautions	to be
	Entry			Exit		
Name	Date	Time	Name		Date	Time
						1
Withdrawal of writt	ten authority	<u>'</u>				
All persons and eq	uipment accou	nted for	Yes 🗖	No 🗖		
Equipment checked	d and stored co	orrectly	Yes 🗖	No 🗖		
Signed (person in direc	ct control):					
eigned (percent in direc	or ooner or j.					
Date:			Time:			
Remarks or comme	ents about the	work:				

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APPENDIX E - Confined Space - Emergency Procedure Template

This local emergency plan for confined spaces will need to link in the facilities internal emergency procedures. The Facility Incident Controller is to be notified and consulted regarding the emergency plan along with all workers.

	Incident C	Controller is to be notifie	d and consulted rega	arding the emerger	ıcy plan along wi	th all workers.
Emerg	ency I	nformation				
Location	of Con	fined Space (as pe	er confided space	register)		
Date:	Date of last risk assessment					
Notes (c	omments	s from Risk Assess	ment)			
Commur	nication					e confined space is -
Emerger	acy acce	ess to the location (
Resource		Access	Instruction's		cess the area	and now)
Vehicle		☑ Yes ☐ No ☐ N/a	EXAMPLE ON		ntrance for vehicl	es is approx. 1kilometre
Vehicle		☐ Yes ☐ No ☐ N/a				
Stretche		□ Yes □ No □ N/a				
Recove	ry	☐ Yes ☐ No ☐ N/a				
equipme	EIIL					
		y Services (e.g. fir How will they	<u> </u>	Availa	shility	Expected
		By w	The state of the s		ipment	response time
	•	overy Team memb				
		Rescue Equipmer				
Select			Emergency/ F	Rescue equipm (list)	ent Resc	uers training in use c equipment (list)
Cuts / Sprains						
		xplosion				
		oxygen				
		re to vapours/gas				
		re to chemicals				
	Cardiac					
	Other -					
	Other -					



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Emergency Roles

Wo	orker in confined space
	Confirm communication method works once in confined space, before commencing work
	Use communication method to notify Standby Person of an emergency
	Relay clear information to the Standby Person
	Await feedback from Standby Person regarding action that is being taken
	Attempt to implement first aid or emergency information relayed by Standby Person, Manager or Emergenc Services.
Sta	andby Person
	Confirm communication method works once in confined space, before commencing work
	Upon receipt of emergency alarm raised, or failure of worker in confined space to check in at nominated time, Notify Manager of the emergency and await feedback and instruction
	Record the time Manager is notified of the emergency Time
	Relay clear information to the Worker in confined space
	Provide instruction to any person that may require the use of the emergency communication method or equipment prior to handing over communication. i.e. Manager, Emergency Services.
Ма	ınager
	Upon receipt of emergency alarm raised, or failure of worker in confined space to check in at nominated time, implement Emergency Information.
	Notify Facility Manager of emergency.
	Record the time Facility Manager notified of emergency Time
	Arrange for alarm to be raised -
	□ First Aid
	□ Emergency Services
	□ Other
	Relay clear information to the Standby Person and/or Worker in confined space
	Receive instruction on use of the emergency communication method or equipment prior to taking over any communication
	Provide briefing and Confined Space Entry Permit to any Response teams or Emergency Services
	Notify Facility Manger of outcome (Post incident)
	Complete reports and notifications (Post incident)
Fir	st Aider
	Upon receipt of emergency alarm, respond to agreed location.
	Receive briefing on arrival, including any safety advice.
	Fit or use recommended PPE
	Provide first aid, or first aid instruction when safe to do so.
	Record details of first aid provided (Post incident)